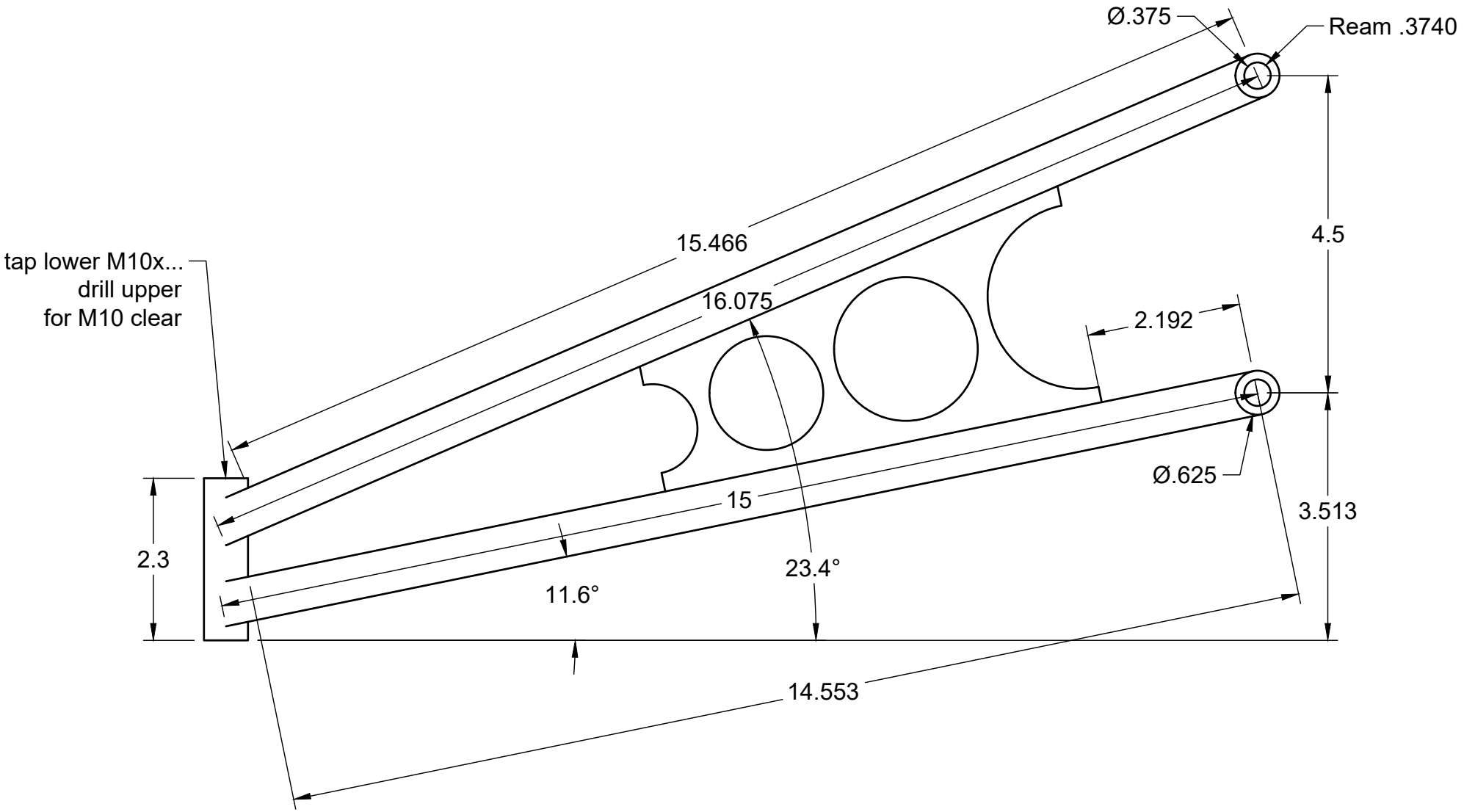

Ø.375
Ream .3740
15.466
16.075
tap lower M10x...
drill upper
for M10 clear
2.192
4.5
Ø.625
15
3.513
2.3
23.4°
11.6°
14.553