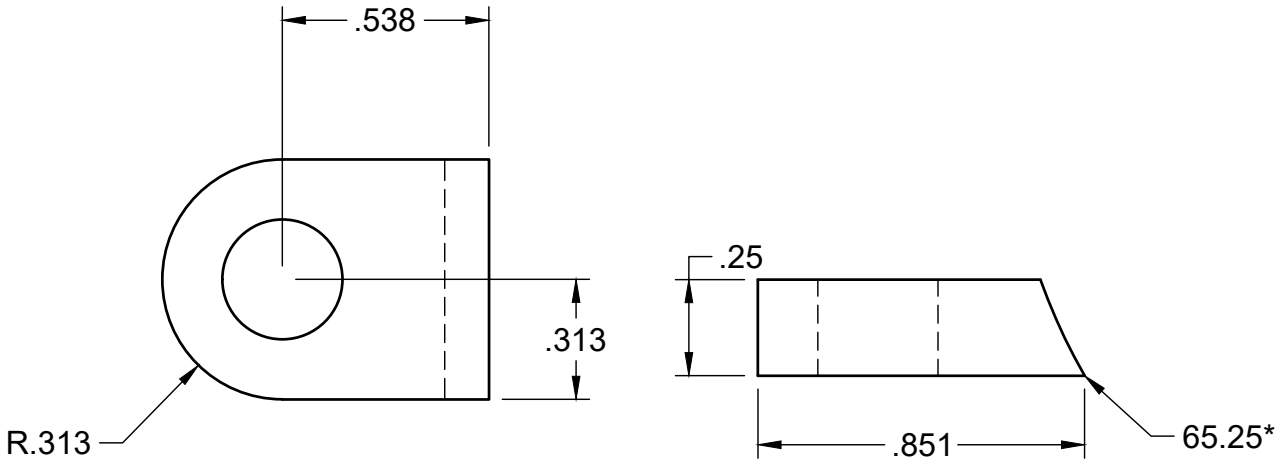


drill+ream 6 x for $\frac{3}{8}$ shoulder, and
drill/tap 6 x for 5/16-18